



PR 736 Litronic

Engine:

150 kW / 204 HP Emission Stage IV / Tier 4 final

Operating weight:

20,300 – 24,600 kg 44,750 - 54,230 lb

Blade capacity:

4.10 – 5.56 m³ 5.36 - 7.27 yd³

Hydrostatic travel drive

with electronic control unit

PR 746 Litronic

Engine:

185 kW / 252 HP Emission Stage IV / Tier 4 final **Operating weight:** 28,300– 30,800 kg 62,370 - 67,900 lb **Blade capacity:** 6.00 – 7.20 m³

7.85 - 9.42 yd³

Hydrostatic travel drive with electronic control unit

PR 756 Litronic

Engine: 250 kW / 340 HP Emission Stage IV / Tier 4 final Operating weight: 38,300 – 41,150 kg 84,430 - 90,720 lb Blade capacity: 8.92 – 11.70 m³ 11.67 - 15.3 yd³

Hydrostatic travel drive

with electronic control unit

Performance Outstanding pushing and

ripping performance







Performance



Outstanding pushing and ripping performance

Power and innovative technology are the hallmarks of Liebherr crawler tractors. Whether for heavy ripping work, moving material or fine-grading, Generation 6 crawler dozers are powerful machines for every application.

High productivity

Powerful engines...

Liebherr diesel engines are designed for the harsh conditions of construction sites and provide the right amount of power in every situation. Depending on the job requirements different operating modes are available for maximum power or fuelsaving operation.

... and an intelligent drive system

The hydrostatic travel drive operates smoothly and automatically adjusts the working speed to the load conditions. The engine's power is always transmitted to both tracks without interruption. This permits exact and powerful steering; track slip is minimized and operators can concentrate completely on their work.

Safe on every terrain

The drive components have been placed to provide a very low centre of gravity while still ensuring maximum ground clearance. Together with solid belly pans this permits safe, reliable operation when performing challenging work on slopes and embankments. For even better traction, the PR 756 undercarriage can be configured with bogie suspension.

Precise control

Excellent maneuverability

When working in tight areas, the hydrostatic travel drive offers an additional benefit. All steering motions – including turning on the spot – are fast and effortless. In ripping work, the ripper can be positioned precisely between hard layers of rock and break out the material with ease.

Outstanding grading characteristics

Crawler tractors in the mid-sized class must provide maximum versatility. Generation 6 crawler dozers from Liebherr offer an exceptionally smooth ride, precision blade control and a perfect view of the blade. This ensures maximum productivity both when pushing heavy material and when fine-grading.

Automatic machine control

2-D or 3-D machine control is becoming increasingly indispensable to enhancing the productivity of the operator and machine. Thanks to their stepless drive concept, Liebherr crawler tractors are ideal for this type of control. Factoryinstalled preparation kits are offered for all common system, giving customers maximum flexibility when selecting the control system that best meets their needs.

Liebherr-

Hydrostatic drive

- Automatic speed and torque adjustment optimises transmission of engine power to the tracks as the load changes.
- The high efficiency of the hydrostatic drive is available over almost the entire speed range. The drive's capabilities are especially beneficial when performing heavy pushing and ripping work.

Intelligent engine control

- The electronically modelled power and torque curves ensure outstanding pulling power and a dynamic response to increasing loads.
- On-demand power boost assures adequate power reserves, even under the most difficult working conditions.

Precise finegrading

- Long tracks and an extremely rigid oscillating bar keep the machine well balanced.
- The precise working hydraulics and perfect matching of equipment and base machine provides optimal blade control at all times.



Economy



Cost efficiency comes standard

Liebherr crawler tractors are designed from the ground up with economy in mind. A highly efficient drive concept, components with long service lives and low maintenance requirements reduce operating costs – and increase your profits.

Unrivalled economy

The latest engine and exhaust technology

The newest generation of Liebherr diesel engines complies with Emission Stage IV / Tier 4 final. SCR technology: the exhaust gas undergoes selective catalytic reduction through injection of urea (DEF, AdBlue[®]). A diesel particulate filter is not required. As a result, the engine operates in a temperature range of maximum efficiency. The constant, low engine speed, in combination with common rail injection, ensures optimised cylinder charging and, in turn, even more efficient fuel combustion.

Highly efficient driveline

The high efficiency of the hydrostatic drive extends over almost the entire speed range. The engine's power is transmitted with minimum loss and fuel consumption is further reduced.

Lower CO₂ emissions

With exhaust emission values that comply with the most stringent legislation and even greater fuel economy than that of previous models, Liebherr Generation 6 crawler dozers sets new standards for environmental friendliness. The "ecological footprint" is smaller than ever.

Optimised for every job

A variety of track options

Thanks to various track sizes and track shoe options offered, Liebherr crawler tractors can be ideally configured for specific operating conditions – no matter if in rocky terrain, on steep slopes or soft ground.

Undercarriage with rotary bushings

As the perfect feature when working on very abrasive ground, Liebherr offers tracks with free-turning bushings (FTB). The large, free-turning bushings minimize track and sprocket wear; in addition, chain links and rollers have even more wear material. This extends the service life of the entire undercarriage considerably in these specific applications.

Equipment for special applications

Applications such as handling of coal, wood chips or waste place enormous demands on crawler tractors. Specially developed equipment kits ensure maximum productivity and a long service life, even under these harsh operating conditions.

Eco-Mode

- The selectable Eco-Mode reduces the engine speed at the push of a button while maintaining the necessary power and lowering fuel consumption. Ideal for light- and medium-duty applications.
- If the machine idles for an extended period of time, the engine can shut down automatically and avoid wasting fuel needlessly.

PR 736 with 6-way blade

- Material deposition, filling up trenches, creating embankments or finish grading
- creating embankments or finish grading: the 6-way blade gives the PR 736 maximum versatility.
- The optional blade with hinged corners limits the transport width to 3 m. Transporting the machine is fast and inexpensive.

Always informed with LiDAT

- The Liebherr LiDAT data transmission and positioning system contributes to effective fleet management.
- Utilizing the latest communication technology, LiDAT provides comprehensive operational data, allowing economical machine management, optimised resources, and remote monitoring.



Reliability



Robust design in every regard

Today's construction sites require machines with maximum versatility and ruggedness. Crawler tractors from Liebherr meet these requirements in an ideal manner: Thanks to components designed specifically for construction machinery, proven technology and innovative customer-specific solutions, you can expect maximum availability.

Liebherr driveline

Long-lasting engines

Diesel engines from Liebherr have powered construction machinery around the world for decades. Developed for the harshest operating conditions, their rugged construction and low nominal operating speed guarantee maximum reliability and a long service life.

Wear-free drive concept

The proven Liebherr hydrostatic travel drive does not need components such as a torque converter, manual gearbox, differential steering or steering clutches. The high-quality hydraulic pumps and motors operate reliably and practically without wear.

Long-lasting final drives

The large final drives used in the Generation 6 crawler dozers are extremely robust and designed for the heaviest loads. Double mechanical seals with monitoring for leaks ensure reliable operation.

Rugged design

Main frame with a proven box-section design

The main frame is constructed using a proven box-section design, which provides maximum torsional stiffness and optimal absorption of forces. Cast steel is used for components subjects to high stress.

Optimised equipment

L-shaped, welded push frames offer maximum strength and precise blade control. High-strength steel blades and optional, additional wear plates ensure a long service life. All ripper types are designed for heavy-duty ripping work, and areas exposed to wear are given special protection.

An intelligent cooling system

Hydraulically driven fans are activated as needed to regulate the operating temperature independently of the engine's speed. This guarantees short warm-up times and reliable cooling - even in extremely dusty surroundings. For especially critical operating conditions, a fan that reverses automatically can be provided.





From the screen to the construction site

- Optimised layout: at the development stage components are designed with state-of-the art software tools.
- Extensive test bench runs are the next important step in the development process.
- Long-term field tests under rigorous conditions ensure maximum machine availability.

Key technologies from Liebherr

- Liebherr has decades of experience in developing, designing and manufacturing components and, as a result, offers maximum reliability.
- Important key components such as diesel engines, spiltterboxes, hydraulic pumps, hydraulic cylinders, final drives and electronics are manufactured in our own facilities, optimised for combined operation and representing the highest quality.



Optimised track components

- Noticeably larger sprockets on the PR 736 and PR 746 ensure maximum wear resistance.
- The track tensioner is fully encapsulated and, as a result, ideally protected against material ingress.
- As a further measure, the temperature of the final drives is monitored continuously, which increases the operating reliability of the machine even more.

Comfort



Comfort, space and ergonomics: All in one

The completely redesigned working environment offers exceptional operator comfort. With its generous space, ergonomic layout and low sound levels, the Liebherr comfort cab provides the perfect conditions for fatigue-free and concentrated work.

Deluxe cab

Ergonomic and purposely designed

The well-thought-out design of the operator's cab provides the best prerequisites for relaxed and productive work. All instruments and operating controls are carefully organized for easy reach. An unobstructed view of the work equipment and perfect all-round visibility allows the operator to concentrate fully on the task at hand.

Convenience in daily use

Carefully considered details such as a cooled storage compartment, additional footrests, adjustable joysticks and a powerful air conditioning system improve the operator's comfort and boost daily productivity.

Quiet and dust-free

Thanks to effective sound insulation and modern, low-noise diesel engines, the PR 736, PR 746 and PR 756 feature extremely low noise levels that lie well below the legal limits. The pressurized cab keeps the operator's environment free of dust from the surroundings.

Simple and intuitive operation

Single-lever control

All driving functions can be controlled smoothly and precisely with only one operating lever – including the "turning on the spot" function. The travel joystick is optionally available in either a proportional or a detented version – this allows control to be matched optimally to the needs of the operator.

Safety-Plus comfort seat

The standard air-sprung seat adjusts perfectly to the operator and deactivates the machine automatically on exiting the cab.

The hydrostatic drive as service brake

The crawler tractor operates with continious power on both tracks even when driving on slopes. Thanks to the self-locking nature of the hydrostatic drive system, the operator can bring the machine to a stop at any time simply by returning the joy-stick to the "neutral" position – or by depressing the inching pedal. An automatically activated parking brake provides additional safety.



Individual set-up

- The intuitive touch-controlled screen conveniently displays all important operating data.
- At the push of a button, the operator can adjust a wide variety of machine settings
 for example, the response of the travel drive - precisely to his needs.

Intuitive control

- The new, ergonomically shaped joysticks are adjustable forward and back.
- 3 speeds can be programmed individually.
- In addition, an inching pedal is available. It can be operated with or without lowering the engine speed – perfect customisation for the operator.

Unrivalled visibility

- A plus for safety: larger panoramic windows, downward-sloping edges all-round and the integrated ROPS/FOPS protection give the operator unmatched all-round visibility.
- Greater productivity: thanks to a higher seat position, wider doors and optimised engine covers, the operator always has an excellent view of the work equipment.

Maintenance-friendly design



Simple maintenance and an extensive service network

Thanks to their minimal maintenance requirements, Liebherr crawler tractors make a reliable contribution to your economic success. A dense service network means short distances, efficient structures and fast response times for the user.

Cost-effective maintenance

Simple daily checks

All items that the operator checks during daily routine inspections are readily accessible on one side of the engine. The hydraulically tilted cab provides easy access to components as well. Service work can be performed quickly and efficiently.

Long maintenance intervals

The maintenance intervals are optimally matched to the individual components. Maintenance-free mountings are often used in exposed areas. Hydraulic oil change intervals of up to 8,000 operating hours reduce costs and minimise downtime.

Optimal planning

Planned costs

Liebherr crawler dozers come with extensive standard warranties for the entire machine and the drive train. Customised inspection and service programs allow optimal planning of all maintenance activities.

Remanufacturing

The Liebherr remanufacturing program offers cost-effective reconditioning of components to the highest quality standards. Various reconditioning levels are available: Replacement components, general overhaul or repair. The customer receives components with original part quality at a reduced cost.

The focus is on the customer

Competent advice and service

Competent advice is a given at Liebherr. Experienced specialist provide decisionguidance for your specific requirements: application-oriented sales support, service agreements, value-priced repair alternatives, original parts management, as well as remote data transmission for machine planning and fleet management.

Continuous dialogue with users

We utilise the expert knowledge and practical experience of our customers to consistently optimise our machines and services — real solutions for real situations.



Easy access

- All service points are centrally located and easily accessible. Thanks to wide-opening access doors, the daily inspection of the machine is simple and time-saving.
- Lubrication points for the oscillating bar bearings are easily reached in the engine compartment.
- The standard lighting of the engine area simplifies maintenance and inspection.

Rapid spare parts service

- 24-hour delivery: Spare parts service is available for our dealers around the clock.
- Electronic spare parts catalogue: Fast and reliable selection and ordering via the Liebherr online portal.
- With online tracking, the current processing status of your order can be viewed at any time.

Tilt-out cooling fan

- In especially dusty applications, the swingout fan in Generation 6 crawler tractors contributes significantly to easy cleaning of the radiator system. The radiator grille requires no tools to open.
- The additional hydraulic oil cooler fan at the rear of models PR 746 and PR 756 is also hinged.



Liebherr Diesel engine	D 934 A7
	Emission regulations according to 97/68/EC,
	2004/26/EC Stage IV, EPA/CARB Tier 4f
Rating (ISO 9249)	150 kW/204 HP
Rating (SAE J1349)	150 kW/201 HP
Rated speed	1,800 rpm
Displacement	7.0 I/427 in ³
Design	4 cylinder in-line engine, water-cooled, turbocharged,
	air-to-air intercooler
Injection system	Direct fuel injection,
	Common Rail, electronic control
Lubrication	Pressurised lube system, engine lubrication guaranteed
	for inclinations up to 45°, on all sides
Operating voltage	24 V
Alternator	140 A
Starter	7.8 kW/11 HP
Batteries	2 x 180 Ah/12 V
Air cleaner	Dry-type air cleaner with pre-cleaner, main and safety
	elements, control light in the operator's cab
Cooling system	Combi radiator, comprising radiators for water, hydraulic
	fluid, charge air. Hydrostatic fan drive

Travel Drive, Control

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Transmission system	Infinitely variable hydrostatic travel drive, independent drive for each track
Travel speed *	Continuously variable
Speed range 1 (reverse):	0 – 4.0 km/h/2.5 mph (4.5 km/h/2.8 mph)
Speed range 2 (reverse):	0 – 6.0 km/h/3.7 mph (8.0 km/h/4.9 mph)
Speed range 3 (reverse):	0 – 11.0 km/h/6.8 mph (11.0 km/h/6.8 mph)
	* Travel speed ranges can be set on the travel joystick (memory function)
Drawbar pull	275 kN at 1.6 km/h
Electronic control	The electronic system automatically adjusts travel speed and drawbar pull to match changing load conditions
Steering	Hydrostatic
Service brake	Hydrostatic (self-locking), wear-free
Parking brake	Multi-disk brake, wear-free, automatically applied with neutral joystick position
Cooling system	Hydraulic oil cooler integrated in combi radiator, hydro- static fan drive
Filter system	Micro cartridge filters in replenishing circuit
Final drive	Combination spur gear with planetary gear, double- sealed (duo cone seals) with temperature control
Control	Single joystick for all travel and steering functions

Hydraulics

Hydraulic system	Load sensing (demand-controlled)
Pump type	Swash plate piston pump
Pump flow max.	207 I/min. / 45.5 Imp.gpm
Pressure limitation	260 bar/3,770 psi (6-way blade)
	200 bar/2,900 psi (Straight blade)
Control valve	2 segments, expandable to 4
Filter system	Return filter with magnetic rod in the hydraulic tank
Control	Single joystick for all blade functions

P Operator's Cab

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Cab	Resiliently mounted cab with positive pressure ventilation can be tilted with hand pump 40° to the rear. With integrated ROPS Rollover Protective Structure (EN ISO 3471) and FOPS Falling Objects Protective Structure (EN ISO 3449)
Operator's seat	Air-suspended comfort seat, fully adjustable
Monitoring	Touch screen: display of current machine information, automatic monitoring of operating conditions. Individual setting of machine parameters

Undercarriage

	L	XL	LGP	
Design	Undercarriage wi	ith rigid bottom roll	ers	
Mounting	Via separate pivo	ot shafts and equali	zer bar	
Track chains	Lubricated, single-grouser shoes, tensioning via a steel spring and grease tensioner			
Links, each side	41	45	45	
Track rollers, each side	7	7	7	
Carrier rollers, each side	le 2 2		2	
Sprocket segments,				
each side	6	6	6	
Track shoes, standard	610 mm/24"	610 mm/24"	711 mm/28"	
			812 mm/32"	
Track shoes, optional	560 mm/22"	560 mm/22"	914 mm/36" 965 mm/38"	

🕮 Drawbar Pull PR 736



Useable drawbar pull depend on traction and weight of tractor.

Sound Emissions

Operator sound exposure	$L_{pA} = 75 \text{ GB}(A)$
ISO 6396	(in the cab)
Exterior sound pressure	$L_{WA} = 111 \text{ dB}(A)$
2000/14/EC	(to the environment)

Refill Capacities

Fuel tank	430 I/94.6 Imp.gal
Diesel Exhaust Fluid (DEF) tank	50 I/ 11 Imp.gal
Cooling system	41 I/ 9 Imp.gal
Engine oil, with filter	291/ 6.4 lmp.gal
Splitter box	5.5 I/ 1.2 Imp.gal
Hydraulic tank	111 I/24.4 Imp.gal
Final drive L, XL (outside push frame), each side	15 I/ 3.3 Imp.gal
Final drive XL (inside push frame), each side	22 I/ 4.8 Imp.gal
Final drive LGP, each side	26.5 I/ 5.8 Imp.gal

Dimensions PR 736



Dimensions

	Push frame	outside	inside	outside	inside	outside
	Undercarriage	L	XL	XL	LGP	LGP
Α	Height over cab mm	3,248	3,2	248	3,248	
	ft ir	10'8"	10	'8"	10	'8"
В	Overall length without attachments mm	4,428	4,4	28	4,4	128
	ft ir	14'6"	14	'6"	14	'6"
C	Length of track on ground mm	2,833	3,2	237	3,2	237
	ft ir	9'4"	10	'7"	10'7"	
D	Height of grousers mm	65	6	5	6	5
	in	2.5"	2.	5"	2.	5"
Н	Ground clearance mm	511	5	11	51	11
	ft in	1'8"	1'	8"	1'	8"
Е	Track gauge mm	1,830	2,180	1,830	2,290	2,180
	ft in	6'0"	7'2"	6'0"	7'6"	7'2"
G	Width over trunnions mm	2,724	_	2,724	_	3,474
_	ft in	8'11"		8'11"		11'5"
	Track shoes 560 mm/22"					
F	Width over tracks mm/ft in	2,390/7'10"	2,740/9'	2,390/7'10"	-	-
	Tractor shipping weight 1) kg / lk	17,571/38,737	18,196/40,115	18,271/40,281		
	Track shoes 610 mm/24"					
F	Width over tracks mm/ft ir	2,440/8'0"	2,790/7'10"	2,440/8'0"	-	-
_	Tractor shipping weight 1) kg/lk	17,699/39,020	18,335/40,422	18,410/40,587		
_	Track shoes 711 mm/28"				/ - · · - ·	
F	Width over tracks mm/ft in	-	-	-	3,000/9/10″	-
	Iractor shipping weight ¹⁾ kg/lk				18,634/41,081	
_	Track shoes 812 mm/32"				0 / 00 / / 010"	0.000 (0) (0)
F	Width over tracks mm/ft in	-	-	—	3,102/10/2″	2,992/9/10/
-	Iractor shipping weight ¹⁾ Kg / It				18,913/41,696	19,156/42,232
-	Irack shoes 914 mm/36"					0.004/40108
F	width over tracks mm/tt in	-	-	-	-	3,094/10.2
	Tractor snipping weight " kg/lt					19,452/42,884
	Midth over tracks					2 145 /10/4"
г	Wildli over u dCKS mm/ft i	-	_	_	_	3,145/10.4
	ractor snipping weight "					19,604/43,219

¹⁾ Including coolant and lubricants, 20% fuel, ROPS/FOPS cab.

Front Attachments PR 736



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		6-way blade	6-way blade with hinged corners	6-way blade	6-way blade with hinged corners
Undercarriage		XL	XL	LGP	LGP
Blade capacity, ISO 9246	m³ yd³	4.67 6.11	4.67 6.11	4.63 6.06	4.63 6.06
Height of blade	mm ft in	1,350 4'5"	1,350 4'5"	1,250 4'1"	1,250 4'1"
Width of blade	mm ft in	3,638 11'11"	3,638 11'11"	4,029 13'3"	4,029 13'3"
Width of blade, angled	mm ft in	3,413 11'2"	3,413 11'2"	3,781 12'5"	3,781 12'5"
Transport width	mm ft in	3,242 10'8"	2,850 9'4"	3,563 11'8"	3,000 ²⁾ 9'10"
C Lifting height	mm ft in	1,327 4'4"	1,327 4'4"	1,320 4'4"	1,320 4'4"
Digging depth	mm ft in	679 2'3"	679 2'3"	675 2'3"	675 2'3"
Blade pitch adjustment		5°	5°	5°	5°
Blade angle adjustment		20°	20°	20°	20°
Max. blade tilt	mm ft in	545 1'9"	545 1'9"	606 2'	606 2'
Overall length, blade straight	mm ft in	6,077 19'11"	6,077 19'11"	6,060 19'11"	6,060 19'11"
1 Overall length, blade angled	mm ft in	6,655 21'10"	6,655 21'10"	6,707 22'0"	6,707 22'0"
Track shoes 560 mm/22"					
Operating weight ¹⁾ Ground pressure ¹⁾	kg/lb kg/cm²/psi	21,193/46,723 0.58/8.25	21,615/47,653 0.60/8.53	_	-
Track shoes 610 mm/24" Operating weight ¹⁾	kg/lb	21,332/47,029	21,754/47,959	-	-
Ground pressure 1)	kg/cm²/psi	0.54/7.68	0.55/7.82		
Track shoes 711 mm/28" Operating weight ¹) Ground proseure 1	kg/lb	-	-	21,856/48,184	22,350/49,273
Track shoes 812 mm / 32"	ky/cm²/pSi			0.40/0.03	0.49/0.97
Operating weight ¹) Ground pressure ¹)	kg/lb kg/cm²/psi	-	-	22,135/48,799 0.42/5.97	22,629/49,888 0.43/6.11

¹⁾ Including coolant and lubricants, 20% fuel, ROPS/FOPS cab, operator, 6-way blade.

²⁾ Transport width 3,000 mm only with max. 711 mm (28") track pads.

Front Attachments PR 736





Semi-U Blade and Straight Blade

$ \begin{array}{ c c c c } \hline \begin{tabular}{ c c c } \hline lice capacity, ISO 9246 m3 bis for the second se$			Semi-U blade	Semi-U blade	Straight blade
Biade capacity, ISO 9246 m³ 5.56 5.56 4.10 A Height of blade mm 1.400 7.27 7.27 5.36 A Height of blade mm 1.400 1.400 1.400 1.150 B Width of blade mm 3.372 3.372 3.995 C Lifting height mm 3.172 3.372 3.995 D Digging depth mm 1.178 1.153 1.162 D Digging depth mm 528 574 579 Max. blade tilt mm 432 432 395 Max. blade tilt mm 432 432 395 Max. blade tilt mm 3,000 3,000 3,000 3,750 Max. blade tilt mm 5,751 5,970 5,709 Max. blade tilt mm 3,000 3,000 3,750 Frack shoes 560 mm/22" mm 3,000 3,000 3,750 Ground pressure % <th></th> <th>Undercarriage</th> <th>L</th> <th>XL</th> <th>LGP</th>		Undercarriage	L	XL	LGP
$ \begin{array}{ c c c c } \hline \begin{tabular}{ c c c c c } \hline \begin{tabular}{ c c c c c } \hline \begin{tabular}{ c c c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		Blade capacity, ISO 9246 m ³	5.56	5.56	4.10
A Height of blade mm 1,400 1,400 1,150 B Width of blade mm 3,372 3,397 3,395 C Lifting height mm 1,178 1,111" 1111" C Lifting height mm 1,178 1,153 1,162 D Digging depth mm 528 574 579 D Blade pitch adjustment 10° 10° 10° Max. blade tilt mm 432 432 395 Midth over push frame mm 3,000 3,000 3,750 G Width over push frame mm 5,751 5,970 5,709 H Overall length mm 5,751 5,970 5,709 Track shoes 560 mm /22" Operating weight % kg/dm2 / 910 0,64/9.10 0,537.54 - Track shoes 610 mm /24" 0,59/8.39 0,537.54 - - - Operating weight % kg/dm2 / 95 0,20,95/46,066 - -		yd³	7.27	7.27	5.36
ord ord ft in mm 4'7" 4'7" 3'9" B Width of blade mm 3,372 3,372 3,995 C Lifting height mm 1,178 1,111" 1,11" C Lifting height mm 1,178 1,153 1,162 D Digging depth mm 528 574 579 B Bide pitch adjustment 10° 10° 10° Max. blade tilt mm 4322 4322 3355 Max. blade tilt mm 3,000 3,000 3,750 Width over push frame mm 3,000 3,000 3,750 Frack shoes 560 mm/22" 0,64/9.10 9'10" 12'4" Max Track shoes 560 mm/22" 0,64/9.10 0.53/7.54 - Ground pressure '9 kg/cm²/psi 0.64/9.10 0.53/7.54 - Ground pressure '9 kg/cm²/psi 0.59/8.39 0.53/7.54 - Ground pressure '9 kg/cm²/psi -	Α	Height of blade mm	1,400	1,400	1,150
B Width of blade mm 3,372 3,372 3,372 3,995 C Lifting height mtin 1111" 1111" 131" C Lifting height mtin 310" 131" D Digging depth mtin 310" 39" 310" D Digging depth mtin 28" 574 579 Max. blade tilt mtin 19" 10" 10" 10" Max. blade tilt mtin 15" 114" 111" Max. blade tilt mtin 15" 14" 14" Max. blade tilt mtin 910" 3000 3,000 3,750 Mitth over push frame mtin 910" 910" 12'4" M Overall length mtin 910" 910" 18'9" Track shoes 560 mm/22" Operating weight ¹⁰ kg/m²/psi 0.64/9.10 0.53/7.54 - - Track shoes 812 mm/36" Conucle pressure 10 kg/cm²/psi 0.59/8.39<		ft in	4'7"	4'7"	3'9"
$ \begin{array}{ c c c c } & & & & & & & & & &$	В	Width of blade mm	3,372	3,372	3,995
C Lifting height mm 1,178 1,153 1,162 D Digging depth mm 310° 39° 310° D Digging depth mm 528 574 579 E Blade pitch adjustment 10° 111° 111° 111° Max. blade tilt mm 432 432 395 ft in 15° 115° 114° 14° G Width over push frame mm 3,000 3,000 3,750 H Overall length mm 5,751 5,970 5,709 Ground pressure 10 kg/m 20,255/44,655 20,754/45,755 - Operating weight 10 kg/m 0,64/9.10 0.53/7.54 - Track shoes 610 mm/24° 0perating weight 10 kg/m - - 22,125/48,777 Operating weight 10 kg/m - - 22,125/48,777 0.42/5.97 Ground pressure 10 kg/cm² / psi - - 22,125/48,777		ft in	11'1"	11'1"	13'1"
ft in Digging depth ft in mm 3'10" 3'9" 3'10" Digging depth mm 528 574 579 E Blade pitch adjustment 10° 1'11" 1'11" E Blade pitch adjustment 10° 10° 10° Max. blade tilt mm 432 432 395 ft in 1'5" 1'5" 1'4" G Width over push frame mm 3,000 3,000 3,750 G Width over push frame mm 5,751 5,970 5,709 H Overall length mm 5,751 5,970 5,709 Track shoes 560 mm/22" Operating weight ¹ kg/m²/psi 0.64/9.10 0.53/7.54 - Deprating weight ¹ kg/m²/psi 0.59/8.39 0.53/7.54 - - Track shoes 812 mm/32" Operating weight ¹ kg/m²/psi - - - 22,125/48,777 Operating weight ¹ kg/m²/psi - - - 22,125/48,777 <th>C</th> <th>Lifting height mm</th> <th>1,178</th> <th>1,153</th> <th>1,162</th>	C	Lifting height mm	1,178	1,153	1,162
D Digging depth mm 528 574 579 E Blade pitch adjustment 10° 111" 111" Max. blade tilt mm 432 432 395 Max. blade tilt mm 432 432 395 G Width over push frame mm 3,000 3,000 3,000 3,750 H Overall length mm 5,751 5,970 5,709 5,709 Operating weight ¹⁰ kg/m²/psi 20,255/44,655 20,754/45,755 - - Track shoes 560 mm/22" operating weight ¹⁰ kg/m²/psi 20,396/44,965 20,895/46,066 - - Track shoes 610 mm/24" B - - - 22,125/48,777 Operating weight ¹⁰ kg/m²/psi - - - 22,125/48,777 Operating weight ¹⁰ kg/m²/psi - - - 22,125/48,777 Operating weight ¹⁰ kg/m²/psi - - - 22,125/48,777 <		ft in	3'10"	3'9"	3'10"
Image: Product of the second	D	Digging depth mm	528	574	579
E Blade pitch adjustment 10° 10° 10° Max. blade tilt mm 432 395 Max. blade tilt mm 432 395 ft in 1'5" 1'5" 1'4" G Width over push frame mm 3,000 3,000 3,750 ft in 9'10" 9'10" 12'4" H Overall length mm 5,751 5,970 5,709 Graud pressure 10 kg/cm2'psi 0.64/9.10 0.53/7.54 - - Operating weight 10 kg/cm2'psi 0.64/9.10 0.53/7.54 - - Track shoes 610 mm/24" 0.64/9.10 0.53/7.54 - - - Operating weight 10 kg/cm2'psi 0.64/9.10 0.53/7.54 - - - Operating weight 10 kg/cm2'psi 0.59/8.39 0.53/7.54 - - - 22,125/48,777 0.42/5.97 Operating weight 10 kg/cm2'psi - - - 22,421/49,430		ft in	1'9"	1'11"	1'11"
Max. blade tilt mm 432 432 395 Max. blade tilt mm 1'5" 1'5" 1'4" Mitch over push frame mm 3,000 3,000 3,750 Max. blade tilt mm 3,000 3,000 3,000 Max. blade tilt mm 5,751 5,970 5,709 Varial length mm 5,751 5,970 5,709 Operating weight ¹⁰ kg/m²/psi 0.64/9.10 0.53/7.54 - Track shoes 610 mm/24" goung pressure ¹⁰ kg/cm²/psi 0.59/8.39 0.53/7.54 - Operating weight ¹⁰ kg/cm²/psi - - - 22,125/48,777 Operating weight ¹⁰ kg/m² psi -	Е	Blade pitch adjustment	10°	10°	10°
Image: frame space		Max. blade tilt mm	432	432	395
G Width over push frame mm 3,000 3,000 3,750 H Overall length mm 5,751 5,970 5,709 H Overall length mm 5,751 5,970 5,709 Ground pressure 10 kg/cm2/psi 0.64/9.10 0.53/7.54 - Operating weight 10 kg/cm2/psi 0.64/9.10 0.53/7.54 - Track shoes 610 mm/24" 0.64/9.10 0.53/7.54 - - Operating weight 10 kg/cm2/psi 0.64/9.10 0.53/7.54 - - Track shoes 610 mm/24" 0.64/9.10 0.53/7.54 - - - - Operating weight 10 kg/cm2/psi 0.59/8.39 0.53/7.54 - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - -<		ft in	1'5"	1'5"	1'4"
Image: find state s	G	Width over push frame mm	3,000	3,000	3,750
H Overall length mm ft in 5,751 18'10" 5,970 19'7" 5,709 18'9" Track shoes 560 mm/22" Operating weight ¹) Ground pressure ¹ > kg/lb kg/cm ² /psi 20,255/44,655 0.64/9.10 20,754/45,755 0.53/7.54 - Track shoes 610 mm/24" Operating weight ¹ kg/cm ² /psi 0.64/9.10 0.53/7.54 - Track shoes 610 mm/24" Operating weight ¹ kg/cm ² /psi 0.64/9.10 0.53/7.54 - Track shoes 610 mm/24" Operating weight ¹ kg/cm ² /psi 0.64/9.10 0.53/7.54 - Track shoes 610 mm/24" Operating weight ¹ kg/cm ² /psi 0.59/8.39 0.53/7.54 - Track shoes 812 mm/32" Operating weight ¹ kg/cm ² /psi - - 22,125/48,777 Track shoes 914 mm/36" Ground pressure ¹ kg/cm ² /psi - - 22,125/48,777 Operating weight ¹ kg/cm ² /psi - - 22,125/48,777 Operating weight ¹ kg/cm ² /psi - - 22,221/49,430 Operating weight ¹ kg/cm ² /psi - - 22,573/49,765		ft in	9'10"	9'10"	12'4"
Image: section of the sectio	Н	Overall length mm	5,751	5,970	5,709
Track shoes 560 mm/22" Kg/m Kg/m Constraint of the state of t		ft in	18'10"	19'7"	18'9"
Operating weight ¹) kg/lb 20,255/44,655 20,754/45,755 Ground pressure ¹) kg/cm²/psi 0.64/9.10 0.53/7.54 Track shoes 610 mm/24" 0 0.64/9.10 0.53/7.54 Operating weight ¹) kg/lb 20,396/44,965 20,895/46,066 Ground pressure ¹) kg/cm²/psi 0.59/8.39 0.53/7.54 Track shoes 812 mm/32" - - 22,125/48,777 Operating weight ¹) kg/cm²/psi - - 22,421/49,430 Operating weight ¹) kg/cm²/psi - - 22,573/49,765		Track shoes 560 mm/22"			
Ground pressure 1) kg/cm²/psi 0.64/9.10 0.53/7.54 Track shoes 610 mm/24" kg/lb 20,396/44,965 20,895/46,066 - Operating weight 1) kg/cm²/psi 0.59/8.39 0.53/7.54 - Track shoes 812 mm/32" operating weight 1) kg/cm²/psi - - 22,125/48,777 Operating weight 1) kg/cm²/psi - - 22,125/48,777 0.42/5.97 Track shoes 914 mm/36" operating weight 1) kg/cm²/psi - - 22,421/49,430 0.37/5.26 Track shoes 965 mm/38" operating weight 1) kg/cm²/psi - - 22,573/49,765		Operating weight ¹⁾ kg/lb	20,255/44,655	20,754/45,755	-
Track shoes 610 mm/24" Kay Ib 20,396/44,965 20,895/46,066 - Operating weight ¹) kg/cm ² /psi 0.59/8.39 0.53/7.54 - Track shoes 812 mm/32" Operating weight ¹) kg/cm ² /psi - 22,125/48,777 Operating weight ¹) kg/cm ² /psi - - 22,125/48,777 Operating weight ¹) kg/cm ² /psi - - 22,125/48,777 Operating weight ¹) kg/cm ² /psi - - 22,125/48,777 Operating weight ¹) kg/cm ² /psi - - 22,125/48,777 Operating weight ¹) kg/cm ² /psi - - 22,125/48,777 Operating weight ¹) kg/cm ² /psi - - 22,125/48,777 Operating weight ¹) kg/cm ² /psi - - 22,421/49,430 Operating weight ¹) kg/cm ² /psi - - 22,573/49,765		Ground pressure ¹⁾ kg/cm ² /psi	0.64/9.10	0.53/7.54	
Operating weight ¹) kg/lb 20,396/44,965 20,895/46,066 - Ground pressure ¹) kg/cm²/psi 0.59/8.39 0.53/7.54 - Track shoes 812 mm/32"		Track shoes 610 mm/24"			
Ground pressure 1) kg/cm²/psi 0.59/8.39 0.53/7.54 Track shoes 812 mm/32" Prack shoes 914 mm/36" Prack shoes 965 mm/38" Prack		Operating weight ¹⁾ kg / lb	20,396/44,965	20,895/46,066	_
Track shoes 812 mm/32" - - 22,125/48,777 Operating weight ¹) kg/m²/psi - - 22,125/48,777 Ground pressure ¹) kg/cm²/psi - - 22,125/48,777 Track shoes 914 mm/36" - - - 22,421/49,430 Operating weight ¹) kg/cm²/psi - - 22,421/49,430 Ground pressure ¹) kg/cm²/psi - - 22,421/49,430 Ground pressure ¹) kg/cm²/psi - - 22,573/49,765		Ground pressure ¹⁾ kg/cm ² /psi	0.59/8.39	0.53/7.54	
Operating weight ¹) kg / lb - - 22,125/48,777 Ground pressure ¹) kg/cm² / psi 0.42/5.97 0.42/5.97 Track shoes 914 mm/36" - - 22,421/49,430 Operating weight ¹) kg / lb - - 22,421/49,430 Ground pressure ¹) kg/cm² / psi - 0.37/5.26 Track shoes 965 mm/38" - - 22,573/49,765		Track shoes 812 mm/32"			
Ground pressure 1) kg/cm²/psi 0.42/5.97 Track shoes 914 mm/36" - - 22,421/49,430 Operating weight 1) kg/cm²/psi - 22,421/49,430 Ground pressure 1) kg/cm²/psi 0.37/5.26 0.37/5.26 Track shoes 965 mm/38" - - 22,573/49,765		Operating weight ¹⁾ kg / lb	-	-	22,125/48,777
Track shoes 914 mm/36" - - 22,421/49,430 Operating weight ¹) kg/cm ² /psi - 22,421/49,430 Ground pressure ¹) kg/cm ² /psi 0.37/5.26 Track shoes 965 mm/38" - - 22,573/49,765		Ground pressure ¹) kg/cm ² /psi			0.42/5.97
Operating weight ¹) kg / lb - - 22,421/49,430 Ground pressure ¹) kg/cm² / psi 0.37/5.26 0.37/5.26 Track shoes 965 mm/38" - - 22,573/49,765		Track shoes 914 mm/36"			
Ground pressure 1) kg/cm²/psi 0.37/5.26 Track shoes 965 mm/38"		Operating weight ¹) kg / lb	-	_	22,421/49,430
Track shoes 965 mm/38" kg/lb – 22,573/49,765		Ground pressure ¹) kg/cm ² /psi			0.37/5.26
Operating weight 1) kg / lb - - 22,573/49,765		Track shoes 965 mm/38"			
		Operating weight ¹⁾ kg / lb	-	-	22,573/49,765
Ground pressure 1) kg/cm²/psi 0.36/5.12		Ground pressure ¹⁾ kg/cm ² /psi			0.36/5.12

¹⁾ Including coolant and lubricants, 20 % fuel, ROPS/FOPS cab, operator, semi-U or straight blade.

Rear Attachments PR 736

A Ripping depth (max./min.)

Α	Ripping depth (max./min.)	mm	512/362
		ft in	1'8"/1'2"
В	Lifting height (max./min.)	mm	676/526
		ft in	2'3"/1'9"
C	Additional length, attachment raised	mm	1,128
		ft in	3'8"
D	Additional length, attachment lowered	mm	1,460
		ft in	4'9"
Е	Overall beam width	mm	2,320
		ft in	7'7"
F	Distance between shanks	mm	1,000
		ft in	3'7"
	Max. pitch adjustment		_
	Weight	kg	1,919
		lb	4 231





Drawbar

			rigid
Α	Additional length	mm	427
		ft in	1'5"
В	Socket pin diameter	mm	50
		in	2"
C	Height of jaw	mm	518
		ft in	1'8"
D	Ground clearance	mm	430
		ft in	1'5"
	Jaw opening	mm	95
		in	3.7"
	Weight	kg	280
		lb	617







Liebherr Diesel engine	D 936 A7
	Emission regulations according to 97/68/EC,
	2004/26/EC Stage IV, EPA/CARB Tier 4f
Rating (ISO 9249)	185 kW/252 HP
Rating (SAE J1349)	185 kW/248 HP
Rated speed	1,600 rpm
Displacement	10.5 I/641 in ³
Design	6 cylinder in-line engine, water-cooled, turbocharged,
	air-to-air intercooler
Injection system	Direct fuel injection,
	Common Rail, electronic control
Lubrication	Pressurised lube system, engine lubrication guaranteed
	for inclinations up to 45°, on all sides
Operating voltage	24 V
Alternator	140 A
Starter	7.8 kW/11 HP
Batteries	2 x 180 Ah/12 V
Air cleaner	Dry-type air cleaner with pre-cleaner, main and safety
	elements, control light in the operator's cab
Cooling system	Combi radiator, comprising radiators for water and
	charge air. Hydrostatic fan drive

Travel Drive, Control

Infinitely variable hydrostatic travel drive, independent drive for each track
Continuously variable
0 – 4.0 km/h/2.5 mph (4.5 km/h/2.8 mph)
0 – 6.0 km/h/3.7 mph (8.0 km/h/4.9 mph)
0 – 11.0 km/h/6.8 mph (11.0 km/h/6.8 mph)
* Travel speed ranges can be set on the travel joystick (memory function)
385 kN at 1.3 km/h
The electronic system automatically adjusts travel speed and drawbar pull to match changing load conditions
Hydrostatic
Hydrostatic (self-locking), wear-free
Multi-disc brake, wear-free, automatically applied with neutral joystick position
Separate oil cooler, hydrostatic fan drive
Micro cartrigde filter in the replenishing circuit
Combination spur gear with planetary gear, double- sealed (duo cone seals) with temperature indicator
Proportional single joystick for all travel and steering functions

Hydraulics

■ Bydraulics		
Hydraulic system	Load sensing (demand controlled)	
Pump type	Swash plate piston pump	
Pump flow max.	256 l/min. / 56.3 lmp.gpm	
Pressure limitation	260 bar/3,770 psi	
Control valve	2 circuits, expandable to 4	
Filter system	Return filter with magnetic rod in the hydraulic tank	
Control	Single joystick for all blade functions	

P Operator's Cab

Cah	Resiliently mounted cab with positive pressure ventilation
oub	can be tilted with band pump 40° to the rear
	with integrated ROPS Rollover Protective Structure
	(EN ISO 3471) and FOPS Falling Objects Protective
	Structure (EN ISO 3449)
Operator's seat	Air suspended comfort seat, fully adjustable
Monitoring	Touch screen: display of current machine information,
	automatic monitoring of operating conditions, individual
	setting of machine parameters

Undercarriage

	L	LGP
Design	Undercarriage with rigid bottom rollers	
Mounting	Via separate pivot shafts and equalizer bar	
Track chains	Lubricated, single-grouser shoes, tensioning via steel spring and grease tensioner	
Links, each side	41	44
Track rollers, each side	7	8
Carrier rollers, each side	2	2
Sprocket segments,		
each side	6	6
Track shoes, standard	610 mm/24"	812 mm/32"
Track shoes, optional	560 mm/22" 711 mm/28"	914 mm/36"

\mathfrak{D} Sound Emissions

Operator sound exposure ISO 6396	$L_{pA} = 75 \text{ dB}(A)$ (in the cab)
Exterior sound pressure	$L_{WA} = 112 \text{ dB}(A)$
2000/14/EC	(to the environment)

🕮 Drawbar Pull PR 746



Useable drawbar pull depend on traction and weight of tractor.

Refill Capacities

Fuel tank	505 1/1	111.1 Imp.gal
Diesel Exhaust Fluid (DEF) tank	56.5 1/	12.4 Imp.gal
Cooling system	49 1/	10.8 Imp.gal
Engine oil, with filter	43 1/	9.5 Imp.gal
Splitter box	8.5 1/	1.9 Imp.gal
Hydraulic tank	112 /	24.6 Imp.gal
Final drive L, each side	17 /	3.7 Imp.gal
Final drive LGP, each side	18 /	4.0 Imp.gal

Dimensions PR 746



Dimensions

	Undercarriage	L	LGP
Α	Height over cab mr	3,430	3,430
	fti	11'3"	11'3"
В	Overall length without attachments mr	4,671	4,671
	fti	15'4"	15'4"
C	Length of track on ground mr	2,999	3,323
	fti	9'10"	10'11"
D	Height of grousers mr	1 71.5	71.5
	i	2.81"	2.81"
Н	Ground clearance mr	1 551	551
	fti	1'10"	1'10"
Е	Track gauge mr	1,980	2,180
_	fti	ı 6'6"	7'2"
G	Width over trunnions mr	3,000	3,600
	fti	9'10"	11'10"
_	Track shoes 560 mm/22"		
F	Width over tracks mm/ft i	2,540/8'4"	-
-	Iractor shipping weight 1) kg/l	21,644/47,717	
-	Irack snoes 660 mm/26"	0.500/0108	
F	WIGTH OVER TRACKS		-
	Track shape 711 mm (29"	21,998/48,49/	
E	Width over tracks	2 601 /0/10"	
Г	Tractor shipping weight 1)	2,091/010	_
	Track shoes 812 mm / 32"	22,703730,030	
E	Width over tracks mm/ft i	_	2 992/9'10"
	Tractor shipping weight 1) kg / l		22 769/50 197
	Track shoes 914 mm/36"		22,100700,107
F	Width over tracks mm/ft i		3.094/10'2"
	Tractor shipping weight 1) kg / l		23,344/51,465

¹⁾ Including coolant and lubricants, 20% fuel, ROPS/FOPS cab.

Front Attachments PR 746





Semi-U Blade and Straight Blade

		Semi-U blade	Straight blade 2)
	Undercarriage	L	LGP
	Blade capacity, ISO 9246 m ³	7.20	6.00
	yd ³	9.42	7.85
Α	Height of blade mm	1,544	1,320
	ft in	5'1"	4'4"
В	Width of blade mm	3,690	4,518
	ft in	12'1"	14'10"
C	Lifting height mm	1,244	1,185
	ft in	4'1"	3'11"
D	Digging depth mm	515	610
	ft in	1'8"	2'0"
Ε	Blade pitch adjustment	10°	10°
	Max. blade tilt mm	562	567
	ft in	1'10"	1'10"
G	Width over push frame mm	3,556	4,034
	ft in	11'8"	13'3"
Н	Overall length mm	6,129	5,955
	ft in	20'1"	19'6"
	Track shoes 560 mm/22"		
	Operating weight 1) kg / lb	25,551/56,330	-
	Ground pressure ¹⁾ kg/cm ² /psi	0.76/10.81	
	Track shoes 610 mm/24"		
	Operating weight ¹) kg / lb	25,905/57,111	-
	Ground pressure ¹⁾ kg/cm ² /psi	0.70/9.95	
	Track shoes 711 mm/28"		
	Operating weight ¹⁾ kg / lb	26,612/58,669	-
	Ground pressure 1) kg/cm ² /psi	0.62/8.82	
	Track shoes 812 mm/32"		
	Operating weight ¹⁾ kg/lb	-	26,922/59,353
	Ground pressure 1) kg/cm ² /psi		0.50/7.11
	Track shoes 914 mm/36"		
	Operating weight ¹⁾ kg/lb	-	27,497/60,620
	Ground pressure ¹⁾ kg/cm ² /psi		0.45/6.40

¹⁾ Including coolant and lubricants, 20% fuel, ROPS/FOPS cab, operator, semi-U or straight blade.

²⁾ Rear equipment or counterweight is recommended.

Rear Attachments PR 746

3 1-Shank Ripper

	• •		
	Parallelogram		hydraulic pitch adjustment
Α	Ripping depth (max./min.)	mm	900/570
		ft in	2'11"/1'10"
В	Lifting height (max./min.)	mm	638/308
		ft in	2'1"/1'0"
С	Additional length, attachment raised	mm	1,509
		ft in	4'11"
D	Additional length, attachment lowered	mm	1,876
		ft in	6'2"
Е	Overall beam width	mm	1,360
		ft in	4'6"
F	Distance between shanks	mm	
		ft in	—
	Max. pitch adjustment		25°
	Weight	kg	2,730
		lb	6,019





3-Shank Ripper

	Parallelogram		standard	hydraulic pitch adjustment
Α	Ripping depth (max./min.)	mm	743/443	743/443
		ft in	2'5"/1'5"	2'5"/1'5"
В	Lifting height (max./min.)	mm	759/461	765/465
		ft in	2'6"/1'6"	2'6"/1'6"
C	Additional length, attachment raised	mm	1,511	1,494
		ft in	4'11"	4'11"
D	Additional length, attachment lowered	mm	1,862	1,891
		ft in	6'1"	6'2"
Е	Overall beam width	mm	2,184	2,184
		ft in	7'2"	7'2"
F	Distance between shanks	mm	1,000	1,000
		ft in	3'3"	3'3"
	Max. pitch adjustment		-	25°
	Weight	kg	3,323	3,334
		lb	7 326	7 350







Liebherr Diesel engine	D 946 A7
	Emission regulations according to 97/68/EC,
	2004/26/EC stage IV, EPA/CARB Tier 4f
Rating (ISO 9249)	250 kW/340 HP
Rating (SAE J1349)	250 kW/336 HP
Rated speed	1,600 rpm
Displacement	12 I/733 in ³
Design	6 cylinder in-line engine, water-cooled, turbocharged,
	air-to-air intercooler
Injection system	Direct fuel injection,
	Common Rail, electronic control
Lubrication	Pressurised lube system, engine lubrication guaranteed
	for inclinations up to 45°, on all sides
Operating voltage	24 V
Alternator	140 A
Starter	7.8 kW/11 HP
Batteries	4 x 95 Ah/12 V
Air cleaner	Dry-type air cleaner with pre-cleaner, main and safety
	elements, control light in the operator's cab
Cooling system	Combi radiator, comprising radiators for water and
	charge air. Hydrostatic fan drive

Travel Drive, Control

Transmission system	Infinitely variable hydrostatic travel drive, independent drive for each track
Travel speed *	Continuously variable
Speed range 1 (reverse):	0 – 4.0 km/h/2.5 mph (4.5 km/h/2.8 mph)
Speed range 2 (reverse):	0 – 6.0 km/h/3.7 mph (8.0 km/h/4.9 mph)
Speed range 3 (reverse):	0 – 11.0 km/h/6.8 mph (11.0 km/h/6.8 mph)
	* Travel speed ranges can be set on the travel joystick (memory function)
Drawbar pull	510 kN at 1.4 km/h
Electronic system	The electronic system automatically adjusts travel speed
	and drawbar pull to match changing load conditions
Steering	Hydrostatic
Service brake	Hydrostatic (self-locking), wear-free
Parking brake	Multi-disc brake, wear-free, automatically applied with
	neutral joystick position
Cooling system	Separate oil cooler, hydraulic fan drive
Filter system	Micro cartridge filter in replenishing circuit
Final drive	Combination spur gear with planetary gear, double-
	sealed (duo cone seals) with temperature indicator
Control	Single proportional joystick for all travel and steering
	functions

b Hydraulics

Hydraulic system	Load sensing (demand-controlled)
Pump type	Swash plate piston pump
Pump flow, max.	256 I/min. / 56.3 Imp.gpm
Pressure limitation	260 bar/3,770 psi
Control valve	2 segments, expandable to 4
Filter system	Return filter with magnetic rod in the hydraulic tank
Control	Single joystick for all blade functions



Cab	Resiliently mounted cab with positive pressure ventilation
	can be tilted with hand pump 40° to the rear.
	With integrated ROPS Rollover Protective Structure
	(EN ISO 3471) and FOPS Falling Objects Protective
	Structure (EN ISO 3449)
Operator's seat	Air suspended comfort seat, fully adjustable
Monitoring	Touch screen: display of current machine information,
	automatic monitoring of operating conditions, individual
	setting of machine parameters

Undercarriage

	•
Design	Undercarriage with rigid bottom rollers or bogie suspension
Mounting	Via separate pivot shafts and equalizer bar
Track chains	Lubricated, single grouser shoes, tensioning via steel spring and grease tensioner
Links, each side	44
Track rollers, each side	7
Carrier rollers, each side	2
Sprocket segments, each side	5
Track shoes, standard	610 mm/24"
Track shoes, optional	560 mm/22", 711 mm/28"

Drawbar Pull PR 756



Useable drawbar pull will depend on traction and weight of tractor.

\mathfrak{D} Sound Emissions

Operator sound exposure	$L_{pA} = 75 \text{ dB}(A)$
ISO 6396	(in the cab)
Exterior sound pressure	$L_{WA} = 113 \text{ dB}(A)$
2000/14/EC	(to the environment)

Refill Capacities

Fuel tank	660 1/	145.2 Imp.gal
Diesel Exhaust Fluid (DEF) tank	80 1/	17.6 Imp.gal
Cooling system	55 1/	12.1 Imp.gal
Engine oil, with filters	43 1/	9.5 Imp.gal
Splitter box	8.5 1/	1.9 Imp.gal
Hydraulic tank	129 //	28.4 Imp.gal
Final drive, each side	20 1/	4.4 Imp.gal

Dimensions PR 756



Dimensions

	Undercarriage	rigid bottom rollers	single bogie suspension
Α	Height over cab mm	3,6	05
	ft in	11"	10"
В	Overall length without attachments mm	4,8	85
	ft in	16	0"
C	Length of track on ground mm	3,1	74
	ft in	10	5"
D	Height of grousers mm	8	3
	in	3.2	7"
Н	Ground clearance mm	63	35
	ft in	2'	1"
Е	Track gauge mm	2,1	80
	ft in	72	2"
G	Width over trunnions mm	3,1	45
	ft in	10	4"
	Track shoes 560 mm/22"		
F	Width over tracks mm/ft in	2,740/9'	2,740/9'
_	Tractor shipping weight ¹⁾ kg/lb	28,806/63,506	29,733/65,550
	Track shoes 610 mm/24"		
F	Width over tracks mm/ft in	2,790/9'2"	2,790/9'2"
	Tractor shipping weight ¹⁾ kg/lb	29,046/64,035	29,973/66,079
	Track shoes 711 mm/28"		
F	Width over tracks mm/ft in	2,891/9'6"	2,891/9'6"
	Tractor shipping weight ¹⁾ kg/lb	29,523/65,087	30,450/67,131

¹⁾ Including coolant and lubricants, 20% fuel, ROPS/FOPS cab.

Front Attachments PR 756





Semi-U Blade

	Undercarriage	rigid bottom rollers	single bogie suspension
	Blade capacity, ISO 9246 m ³	8.	92
	yd ³	11	.67
Α	Height of blade mm	1,6	650
	ft in	5'	5"
В	Width of blade mm	4,()44
	ft in	13	'3"
C	Lifting height mm	1,3	372
	ft in	4'	6"
D	Digging depth mm	5	70
	ft in	1''	0"
E	Blade pitch adjustment	1)°
	Max. blade tilt mm	5	70
	ft in	1"	10"
G	Width over push frame mm	3,7	776
	ft in	12	'5"
Н	Overall length mm	6,4	49
	ft in	21	2"
	Track shoes 560 mm/22"		
	Operating weight ¹⁾ kg/lb	34,650/76,390	35,577/78,434
	Ground pressure ¹) kg/cm ² /psi	0.97/13.79	1.00/14.22
	Track shoes 610 mm/24"		
	Operating weight ¹⁾ kg/lb	34,890/76,919	35,817/78,963
	Ground pressure ¹) kg/cm ² /psi	0.90/12.8	0.92/13.08
	Track shoes 711 mm/28"		
	Operating weight ¹⁾ kg/lb	35,367/77,971	36,294/80,014
	Ground pressure ¹) kg/cm ² /psi	0.78/11.09	0.80/11.38

¹⁾ Including coolant and lubricants, 20 % fuel, ROPS/FOPS cab, semi-U blade, operator.

Front Attachments PR 756





U Blade

	Undercarriage	rigid bottom rollers	single bogie suspension
	Blade capacity, ISO 9246 m ³	11.8	
	yd ³	15.43	
Α	Height of blade mm	1,700	
	ft in	5'7"	
В	Width of blade mm	4,281	
	ft in	14'1"	
C	Lifting height mm	1,360	
	ft in	4'6"	
D	Digging depth mm	566	
	ft in	1'10"	
E	Blade pitch adjustment	10°	
	Max. blade tilt mm	604	
	ft in	2'	
G	Width over push frame mm	3,776	
	ft in	12'5"	
н	Overall length mm	6,872	
	ft in	22'7"	
	Track shoes 560 mm/22"		
	Operating weight ¹⁾ kg/lb	34,620/76,324	35,547/78,368
	Ground pressure ¹⁾ kg/cm ² /psi	0.97/13.79	1.00/14.22
	Track shoes 610 mm/24"		
	Operating weight ¹⁾ kg/lb	34,860/76,853	35,787/78,897
	Ground pressure ¹⁾ kg/cm ² /psi	0.90/12.8	0.92/13.08
	Track shoes 711 mm/28"		
	Operating weight ¹⁾ kg/lb	38,337/77,905	36,624//9,948
	Ground pressure ¹⁾ kg/cm ² /psi	0.78/11.09	0.80/11.38

¹⁾ Including coolant and lubricants, 20 % fuel, ROPS/FOPS cab, U blade, operator.

Rear Attachments PR 756

1-Shank Ripper

	Parallelogram		hydraulic pitch adjustment
Α	Ripping depth (max./min.)	mm	1,203/423
		ft in	3'11"/1'5"
В	Lifting height (max./min.)	mm	1,040/260
		ft in	3'5"/0'10"
C	Additional length, attachment raised	mm	1,820
		ft in	6'
D	Additional length, attachment lowered	mm	2,374
		ft in	7'9"
Е	Overall beam width	mm	1,370
		ft in	4'6"
F	Distance between shanks	mm	
		ft in	—
	Max. pitch adjustment		31°
	Max. penetration force	kN	123.9
		lbf	27,854
	Max. pryout force	kN	208.8
		lbf	46,940
	Weight	kg	3,638
		lb	8,020





3-Shank Ripper

	Parallelogram		hydraulic pitch adjustment
Α	Ripping depth (max./min.)	mm	796/481
		ft in	2'7"/1'7"
В	Lifting height (max./min.)	mm	982/667
		ft in	3'3"/2'2"
C	Additional length, attachment raised	mm	1,820
		ft in	6'
D	Additional length, attachment lowered	mm	2,373
		ft in	7'9"
Е	Overall beam width	mm	2,434
		ft in	8'
F	Distance between shanks	mm	1,100
		ft in	3'7"
	Max. pitch adjustment		31°
	Max. penetration force	kN	131.8
		lbf	29,630
	Max. pryout force	kN	208.8
		lbf	46,940
	Weight	kg	4,821
		lb	10,628





Equipment

🚟 Base Machine	736	746	756
Additional handle on cab footstep	+	+	+
Additional handle on fuel tank	+	+	+
Air filter, dry type, dual step	•	•	٠
Air filter with automatic dust ejector	+	+	+
Air pre-cleaner Top Air	+	+	+
Automatic engine shut-off	+	+	+
Battery compartment, lockable	•	•	•
Coal equipment	+	+	+
Cold environment equipment	+	+	+
Cooling fan front, tilt-out	+	+	+
Cooling fan rear, tilt-out	-	•	•
Diesel Exhaust Fluid (DEF) tank, lockable	+	+	+
Engine compartment doors, lockable	•	•	•
Fan, hydraulically driven	•	•	٠
Fan, reversible	+	+	+
Forestry equipment	+	+	+
Fuel pre-filter	•	•	•
Fuel pre-filter, with electric heater	+	+	+
Fuel water separator	•	•	٠
Fuel water separator, with electric heater	+	+	+
Grade control ready kit	+	1)	1)
Landfill equipment	+	+	+
LiDAT – Data transmission system	•	•	•
Liebherr diesel engine emission stage IV/Tier 4f	•	•	٠
Liebherr hydraulic oil, biologically degradable	+	+	+
Lugs for crane lifting, front	•	•	•
Lugs for crane lifting, rear	+	+	+
Radiator guard, heavy duty	+	+	+
Radiator guard, hinged	•	•	•
Radiator, wide-meshed	•	•	٠
Refuelling pump, electric	+	+	+
Special paint scheme	+	+	+
Towing hitch rear	•	٠	•
Towing lug front	•	•	•
Woodchip equipment	+	+	+

卤 Hydraulics	736	746	756
Control block for 2 circuits	٠	٠	٠
Blade float function	٠	•	٠
Blade quick drop function	•	•	•
Hydraulic kit for ripper	+	+	+
Hydraulic kit for winch	+	+	+
Oil filter in hydraulic tank	٠	•	٠
Variable flow pump, load-sensing	٠	٠	٠

E Travel Drive	736	746	756
Emergency stop	٠	٠	•
Final drives planetary gear	٠	•	•
Inching brake pedal	+	٠	•
Load limit control, electronic	•	•	•
Parking brake, automatic	•	٠	٠
Seat contact switch	•	•	•
Travel control, 3 speed ranges	•	٠	٠
Travel drive, hydrostatic	•	•	•
Travel drive joystick, detended	+	+	+
Travel drive joystick, proportional	•	•	•

P Operator's Cab	736	746	756
Additional control panel for air conditioning on side console	+	+	+
Air-conditioner	•	•	٠
Armrests 3D adjustable	•	٠	٠
Coat hook	•	•	٠
Dome light	•	•	٠
Extension of cab door footstep	+	+	-
Fire extinguisher in the cab	+	+	+
Footrest on the right side of the front console	+	+	+
Joysticks, longitudinally adjustable	٠	٠	٠
Operator's seat Comfort, air-suspended	•	•	٠
Operator's seat Premium, air-suspended	+	+	+
Pressurised cab	•	٠	٠
Protective grids for windows	+	+	+
Radio preparation kit	•	•	٠
Radio	+	+	+
Rear-view camera	+	+	+
Rear-view mirror, inside	•	•	•
Rear-view mirrors, external	+	+	+
ROPS/FOPS integrated	•	•	•
Safety glass tinted	•	•	٠
Sliding window left	•	•	•
Sliding window right	+	+	+
Socket 12 V	•	•	•
Stowage compartment, air-conditioned	•	•	٠
Sun visor, front	+	+	+
Touch-controlled color display	•	•	٠
Warm water heating	•	٠	٠
Windshield washer system	•	•	•
Windshield wipers front, rear, doors, with intermittent function	•	٠	٠

Equipment

Æ Electrical System

4 working light on the cab, front	٠	٠	•
2 working lights on the cab, rear	٠	٠	•
2 additional working light on the cab, rear	+	+	+
1 working light on each lift cylinder	٠	٠	•
1 additional working light on each lift cylinder	+	+	+
1 additional working light on the ripper	-	-	+
All working lights in LED version	+	+	+
2 cold start batteries	٠	٠	•
Back-up alarm	+	+	+
Back-up alarm, acoustic and visual	+	+	+
Back-up alarm, switchable	+	+	+
Battery main switch	٠	٠	•
Battery main switch, lockable	+	+	+
Beacon	+	+	+
Horn	٠	٠	•
Immobiliser, electronic	+	+	+
On-board voltage 24 V	•	•	•

736 746 756

📼 Undercarriage	736	746	756
Master link, two-piece	•	•	٠
Sprocket segments, bolted	•	•	•
Sprocket segments with recesses	+	+	+
Track frame, closed	٠	•	•
Track guard, full length (with rigid bottom rollers)	+	+	+
Track guide centre part (with rigid bottom rollers)	+	+	+
Track guide, front and rear (with rigid bottom rollers)	•	•	٠
Track guide (undercarriage with single bogie suspension)	-	-	•
Track pads with mud holes	+	+	+
Track shoes, heavy duty	1)	+	•
Track shoes, moderate service	•	•	-
Tracks, oil-lubricated	•	•	•
Undercarriage L	+	+	-
Undercarriage XL	+	-	+
Undercarriage LGP	+	+	1)
Undercarriage with rigid bottom rollers	٠	•	•
Undercarriage with rotary bushings FTB	+	-	-
Undercarriage with single-bogie suspension	-	-	+

M Attachments Front 746 736 756 6-way blade _ + -6-way blade with hinged corners + -_ Guards for hydraulic cylinders, 6-way blade + _ _ Guards for hydraulic cylinders, semi-U blade _ -+ Mechanical angle blade + + + Semi-U blade + + + Spill plate + + + Straight blade 1) + + Trash rack + + + U blade 1) 1) + Wear plates on push frame + + + Wear plates on semi-U blade + + +

Attachments Rear	736	746	756
Counterweight, rear	+	+	+
Drawbar rear, rigid	+	+	+
Mounting plate for external equipment	+	+	+
Ripper, 1 shank	+	+	+
Ripper, 1 shank with hydraulic pin puller	-	-	+
Ripper, 3 shanks	+	+	+
Winch	+	+	+

• = Standard, + = Option, - = not available, ¹⁾ on demand at your dealer

Options and/or special attachments, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr in order to retain warranty.

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