

ALUMINUM



When weight becomes crucial!





MAXIMIZE YOUR PAYLOAD!

An innovative design with 3 different configurations enabling you to fine tune your payload/ruggedness ratio.

Alliance

B Combination of 3/16" and 1/4" (approximate weight 2064 lbs)

1/4" all around (approximate weight 2270 lbs)

D Combination of 1/4" and 3/8" (approximate weight 2512 lbs) (Based on a 17-0' x 48" x 60")

Standard sizes:

Body lengths: 9'-0 to 22'-0 feetSides heights: 24 to 66 inches

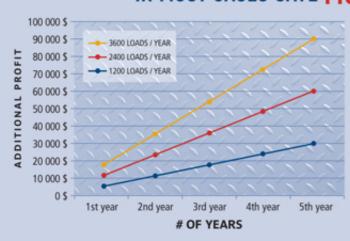
• Body width: 99" wide

Door heights: 36 to 72 inches

Hydraulic cylinder: 4.5" to 7.5", front trunion mount

Capacity: 8 to 30 cubic yards

IN MOST CASES SAVE MORE THAN A TON EVERY LOAD*



PER YEAR • 5\$ / TON						
	1st year	2nd year	3rd year	4th year	5th year	
1200 loads	6 000 \$	12 000 \$	18 000 \$	24 000 \$	30 000 \$	
2400 loads	12 000 \$	24 000 \$	36 000 \$	48 000 \$	60 000 \$	
3600 loads	18 000 \$	36 000 \$	54 000 \$	72 000 \$	90 000 \$	

^{*} Compared to an equivalent size steel dump body.



FEATURES

- 6061 T-6 aluminum construction with continuous welds throughout.
- Unibody design (no crossmembers) eliminates washboarding.
- The formed longsills are designed to reduce the loading impact transferred to the chassis.
- The smooth sides (no post and/or horizontal bends) have a greater capability to flex. They can absorb more energy before showing nasty dents.
- Heavy duty formed top rails designed to provide long lasting strength.
- The Double-wall single panel tailgate design, provides an increased abrasion and impact resistance factor while maintaining a higher flex capability.
- Cartidge type (AR450 steel) latching system with "Shur-Lock" over-center indicators.
- Both cartridges are located in the rear corner posts. Therefore, they are fully protected while remaining easily accessible.
- · All bodies are acid washed.



The Alliance body is entirely manufactured from **6061 T-6** grade aluminum. Because of it's mechanical properties and higher resistance to abrasion and corrosion, this material is well known in the aviation industry.



Rear corner post access door



"Shur-lock" over-center indicator

Cartridge type AR450; latching system



Double-wall single panel tailgate

PROPERTIES	5454-H34 ALLOY**	6061-T6 ALLOY	SUPERIOR BY %	
Hardness	81 HB	95 HB	17%	
Yield strength	35 000 psi	40 000 psi	14%	
Elongation at rupture	10%	17%	70%	

^{** 5454-}H34 is the most common aluminum alloy used in the dump body industry.



Customize your dump bodies with our options and accessories



Coal door



Options and Accessories:

- · Factory polished
- · Coal door
- · Electric tarp system
- · Highlift tailgate
- · Barn door (swing gate)
- Cab shield 12" to 36"
- Inside/outside steps
- · Asphalt apron

- · Water tight tailgate
- Front cut corners (45 degree)
- · 45 degree bumper
- · Tapered sides
- Flat front
 (External cylinder mount)
- · Pin to pin cylinder mount
- · Floor and sides overlay

QUALITY. INTEGRITY
AND INNOVATIVE DESIGN





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